



## CERTIFICATE OF APPROVAL

LRQA Verification Limited  
hereby certifies that the company:

**O.M.R. – OFFICINE MECCANICHE RIGHI S.P.A.**

**Via Primo Levi, 13  
27049 Stradella (Pv) – Italy**

has furnished proof to fulfil the  
quality requirements for welding according to:

**ISO 3834 – 2 : 2021**

**Quality requirements for fusion welding of metallic materials - Part 2:  
Comprehensive quality requirements  
in the extent mentioned on the schedule of this certificate.**

This certificate is valid only in association with the certificate schedule bearing the same number.

Approval Certificate No.:	PRJ11078555/012
Original Approval:	28 September 2018*
Current Certificate:	29 October 2024
Certificate Expiry:	26 September 2028

Prafulla Vyas on behalf of LRQA Verification Limited

\*Company previously known by the name as GAM-PIANA SpA

LRQA Verification Limited (Reg. no. 4929226) is a limited company registered in England and Wales. Registered office: 1 Trinity Park, Bickenhill Lane, Birmingham B37 7ES.

A subsidiary of LRQA Group Limited. LRQA Group Limited, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as 'LRQA'. LRQA assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant LRQA entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.



## CERTIFICATE SCHEDULE

PRJ11078555/012

**O.M.R. – OFFICINE MECCANICHE RIGHI S.P.A.**

**Via Primo Levi, 13 - 27049 Stradella (Pv) – Italy**

### ISO 3834-2:2021 Scope of Activity

**Type of products** Manufacture of welded carbon steel, low temperature carbon steel, high yield carbon steel, low alloy steel, ferritic alloy steel, nickel alloy steel, stainless steel, ferritic-austenitic steel and non-ferrous alloy steel fittings and special pieces up to 120" and associated pipelines products branded PIANA.

Manufacture of welded fittings, welded pipes and welded special items to drawing, in carbon steel, low temperature carbon steel, high yield carbon steel, low alloy steel, ferritic alloy steel, stainless steel, nickel alloy steel, ferritic-austenitic steel, and non-ferrous alloy steel from 0.5" to 80" branded GAM

**Product standards** ASME II, VIII Div. 1 & 2, IX, ASME B31.1, B31.3, B31.4, B31.8 B31.12, EN ISO 15614- 1, EN ISO 9606-1, EN 13445 & 19902, 10028, 10213, 10253-2, 10253-4, 12542, PD 5500, API 6A, API 1104 or other customer specified standard.

**Parent materials groups  
(ISO/TR 15608)**

1.1, 1.2, 1.3, 3.1, 3.2, 5, 6, 8, 9, 10,  
11, 43, 45

**Welding and allied processes  
(ISO 4063)**

111, 121, 135, 141

### Welding Co-ordinator(s)

**Name**

**Mr. Simone Pandelli**

**Qualification**

**(IWT No. IT-CIWT-1702430/1) and Comprehensive Knowledge qualified by professional interview.**

Original Approval: 28 September 2018

Current Certificate: 29 October 2024

Schedule Issue: 03

Certificate Expiry: 26 September 2028

Prafulla Vyas on behalf of LRQA Verification Limited

LRQA Verification Limited (Reg. no. 4929226) is a limited company registered in England and Wales. Registered office: 1 Trinity Park, Bickenhill Lane, Birmingham B37 7ES.

A subsidiary of LRQA Group Limited. LRQA Group Limited, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as 'LRQA'. LRQA assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant LRQA entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.